

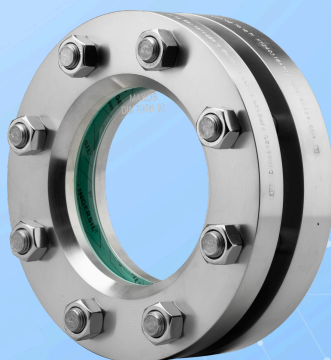


ACI
INDUSTRIEARMATUREN

Circular sight glass fitting type 320 PN 10/16

For welding in or on according
to DIN 28120

Type 320



Execution according to DIN 28120

USAGE

Round sight glass fittings serve to observe and illuminate the interior of closed containers (boilers, tanks, silos, etc.). Sight glass fittings of type 320 according to DIN 28120 are round flange mountings for welding in or on, completed with a sight glass plate placed between the seals and firmly screwed in place.

Operating condition

Temperature: (dependent on glass and gasket)	$\leq 150\text{ }^{\circ}\text{C}$	Soda-lime glass (DIN 8902 or similar)
	$\leq 280\text{ }^{\circ}\text{C}$	Borosilicate glass (DIN 7080 or similar)
	$\leq 400\text{ }^{\circ}\text{C}$	Unhardened borosilicate glass
	$> 400\text{ }^{\circ}\text{C}$	On request
Pressure:	$\leq 10/16\text{ barg}$	

Materials

Base flange:	1.4571; 1.4404; 1.4541; 1.4539; 1.4462 ² ; 2.4602 ²
Glass:	Borosilicate glass DIN 7080 Soda-lime glass DIN 8902 Unhardened borosilicate glass
Gasket: ¹	PTFE; FKM; NBR; C4400; Silicone; EPDM; Graphite
Screws:	A4-70
Special materials upon request	

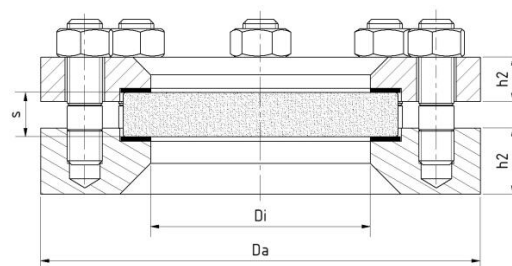
1) See "INFO Gaskets"

2) Mandatory acceptance according to EN 10204 - 3.2

INSTALLATION NOTE

After welding the base flange, it must be checked whether the sealing surface has warped. If necessary, it must be reworked! Also, pay attention to the specified tightening torques for the bolting! The operating pressure does not apply to the base flange; it must be checked together with the pressure device according to AD2000 Leaflet B9!

DRAWING





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DN	25	40	50	80	100	125	150	200	250 ²	300 ²
Da [mm]	115	150	165	200	220	250	285	340	395	445
Di [mm]	48	65	80	100	125	150	175	225	280	325
h1 [mm]	16	16	16	20	22	25	30	35	40	45
h2 [mm]	25	30	30	30	30	30	36	36	40	45
Glass-Ø [mm]	63	80	100	125	150	175	200	250	300	355
s (PN10) [mm]	10	10	12	15	20	20	25	30	45	45
s (PN16) [mm]	10	12	15	20	25	25	30	-	-	-
Weight (PN 10) [kg]	-	5,4	5,9	9,6	11,1	14,3	21,9	30,7	44,7	59,2
Weight (PN 16) [kg]	2,8	5,4	6,0	9,7	11,3	14,6	22,4	-	-	-

2) Similar to DIN 28120



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PRODUCT CODE

Example for Explaining the Code Composition

11 - 320 - 100 - 2 - 1 - 4 - 000

GROUP	TYPE	NOMINAL SIZE	BASE FLANGE ¹	GLASS	GASKET	VARIANT
11	320	DN 25	1) 1.4541	1) Borosilicate glass according to DIN 7080 or similar	1) PTFE	000) Standard
		DN 40	2) 1.4571	2) Soda-lime glass according to DIN 8902 or similar	2) FKM	G00) Borosilicate glass ² + mica protection
		DN 50	3) 1.4404	3) Quartz glass	3) NBR	S00) Spray device
		DN 80	6) 1.4306	4) Borosilicate glass ² + PTFE wiper SGW	4) C4400	V00) Vacuum
		DN 100	8) Special	5) Borosilicate glass ² + silicone wiper SGW	5) Silicone	D00) Double glazing
		DN 125		6) Soda-lime glass ³ + PTFE wiper SGW	6) EPDM	
		DN 150		7) Soda-lime glass ³ + silicone wiper SGW	7) Graphite	
		DN 200		8) Unhardened borosilicate glass	8) Special	
		DN 250 ⁴				
		DN 300 ⁴				

1) Cover flange according to quote / order confirmation

2) Similar to DIN 7080

3) Similar to DIN 8902

4) Similar to DIN 28120



Unless otherwise specified, the highlighted factory standard will be delivered.

EXAMPLE

The product code **11-320-100-2-1-4-000** corresponds to the standard version:

ACI Type 320

DN 100

PN 16

Base flange made of 1.4571

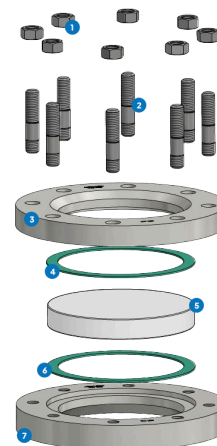
Cover flange made of 1.4571

Borosilicate glass DIN 7080

Gasket KlingerSil® C4400

STRUCTURE

1. Nuts
2. Stud bolts
3. Cover flange
4. Glass cushion
5. Sight glass
6. Gasket
7. Base flange



For aggressive media, FEP or Halar® coated sight glasses can be used. In steam, mica discs should be used to protect the glasses.



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QUICK OVERVIEW



max. 16 barg



heat resistant up to 400
°C



for liquid media



for gaseous media



Nominal sizes
DN 25 - 300



Custom designs available



> 50 sealing materials



Accessories available

OPERATING CONDITIONS

The operational conditions depend on the choice of glass and gaskets:

		Sight glass				Gaskets						
		Soda-Lime Glass (DIN 8902 or similar)	Borosilicate glass (DIN 7080 or similar)	Borosilicate glass untempered	Quartz glass	PTFE max. 200 °C	FKM max. 200 °C	NBR max. 80 °C	C4400 max. 175 °C	Silicone max. 180 °C	EPDM max. 130 °C	Graphite > 400 °C
TEMPERATURE	up to 80 °C	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	up to 130 °C	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓
	up to 150 °C	✓	✓	✓	✓	✓	✓	✗	✓	✓	✗	✓
	up to 175 °C	✗	✓	✓	✓	✓	✓	✗	✓	✓	✗	✓
	up to 200 °C	✗	✓	✓	✓	✓	✓	✗	✗	✗	✗	✓
	up to 280 °C	✗	✓	✓	✓	✗	✗	✗	✗	✗	✓	
	up to 400 °C	✗	✗	✓	✓	✗	✗	✗	✗	✗	✓	
	>400 °C	on request				on request						
PRESSURE	up to 10/16 barg	✓	✓	✓	✓ ¹	✓	✓	✓	✓	✓	✓	✓

1) Conditioned, the use must be checked by the system operator for compliance with regulations

✓ suitable ✗ unsuitable



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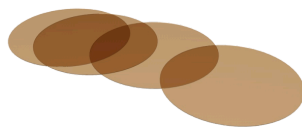
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OPTIONAL ACCESSORIES



Double glazing



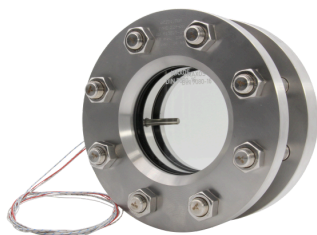
Round mica discs



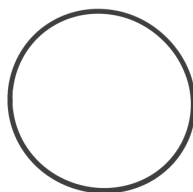
Sight glass wiper

> up to 320 °C with Borosilicate glass
DIN 7080

> with PTFE, silicone, EPDM or FKM
wipers



Double glazing with heating cartridge

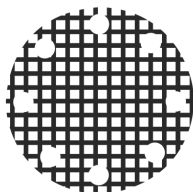


O-Ring Gasket

> vacuum-compatible



PLEXIGLAS Impact protection
window



Grid impact protection window



Metal fused safety sight glass

> for safety applications



LED lights

> for Ex and non-Ex areas



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OPTIONAL ACCESSORIES



FEP protective screen / coating

- > for high pH values



Wiper SW2 with flexible shaft

- > with PTFE or silicone wiper



Spraying device SV1

- > from high-quality stainless steel of
grade 1.4571

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