



## High-temperature container sight glass type 326

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**Type 326** 





### **USAGE**

Observation and illumination of the interior of closed containers (boilers, tanks, silos, etc.). Type 326 sight glass fittings are suitable for higher temperatures and pressures than those specified in DIN 28121 due to the use of appropriate materials. Thanks to specialized gaskets and high-quality steels, temperatures of 1000° C and high pressures up to 360 barg are possible.

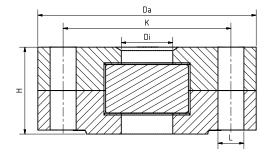
Materials:						
Flange:	1.4571, 1.4541, 1.4404, 1.4539, 1.4948, 1.6920, 1.4462, P265GH, 2.4605					
Glass:	Borosilicate glass untempered Quartz glass Sapphire glass					
Gasket:	Graphite; Mica; Carbon fiber					
Bolts:	A4-70, 1.4980, 1.4845, 1.4828, 1.4821, 1.4762					
Special materials upon request						

### INSTALLATION NOTE

Seals suitable for the sealing surfaces should be used. The screw material should be equal to or higher than that of the sight glass body. In principle, screws should be used that match the hole pattern. Whenever possible, the screw thread and the screw head should be coated with lubricant.

Similar to DIN 28121 high pressure and high temperature ( $\Delta P \le 10$  to 360 bar) ( $\Delta T \le 1000$  °C)

#### **DRAWING**



DN according to inquiry						
Di	Dependent on proceure and temperature					
Н	Dependent on pressure and temperature					
Da						
L	According to DIN EN 1092-1*					
K						
*ASME B 16.5 flange connection on request						

### **SPECIAL VERSIONS/OPTIONS**

- a) LED or halogen lamps, ATEX-certified, EX
- b) Additional options on request





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### **PRODUCT CODE**

Example for Explaining the Code Composition

GROUP	TYPE	PN	DN	FLANGE	GLASS	SEAL	VARIANT
11	326	1: 10	request	1: 1.4571	1: borosilicate glass untempered	1: graphite	Assigned by ACI if necessary
		2: 16		2: 1.4541	2: quartz glass	2: mica	
		3: 25		3: 1.4404	3: sapphire glass	3: carbon	
		4: 40		4: 1.4539		fiber	
		5: 63		5: 1.4948		4: custom- made	
		6: 100		6: 1.4462		made	
		7: 160		7: 1.6920			
		8: 250		8: 2.4605			
		9: 320		9: P265GH			
				10: custom- made			

Unless otherwise stated, the highlighted factory standard is delivered.





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### **OPERATING CONDITIONS**

Operating Conditions									
Temperature: (depending on glass and gasket)	400 °C to 1000 °C								
Pressure:	10 to 360	Bar							

suitable unsuitable

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