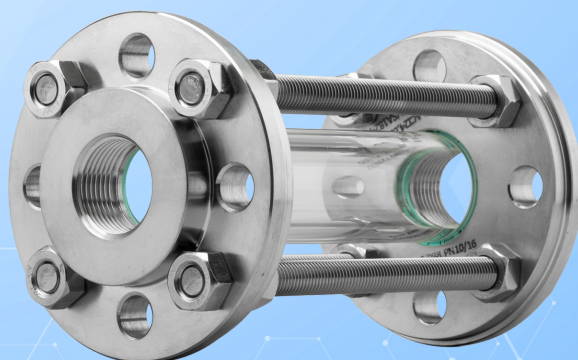




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Tubular sight glass type 622 PN 16 with internal thread / female thread according to DIN EN ISO 228-1

Type 622



With internal thread connections according to DIN EN ISO 228-1

USAGE

Flow sight glasses are used for monitoring levels and flows in pipelines. They enable reliable 360° monitoring of the function and performance of individual devices as well as complete systems. The flow sight glass type 622 is designed with internal threads on both sides according to DIN EN ISO 228-1.

Operating conditions

Temperature: (depending on glass and gasket)	up to 300 °C with borosilicate glass 3.3
Pressure:	≤ 16 barg

Materials

Flange:	1.4571
Gasket ²⁾ :	PTFE; FKM; NBR; C4400; Silicone; EPDM; Graphite
Threaded rods / Nuts:	A4-70

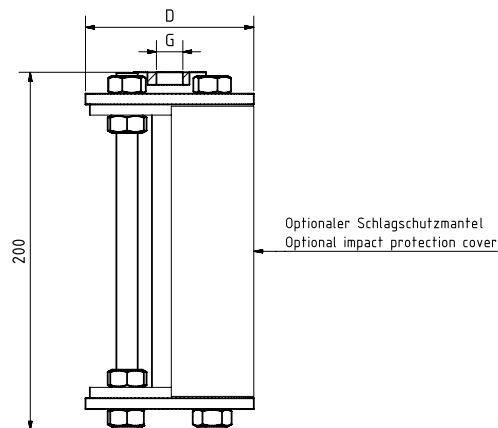
Special materials on request

2) See INFO Gaskets

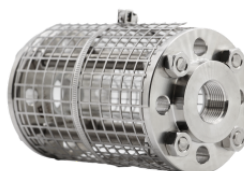
INSTALLATION NOTE

The screw connection must be sealed with a suitable sealing material to achieve the specified maximum working pressure. The connection thread is not self-sealing! Tubular sight glasses must be installed in such a way that no pipe forces (tension, pressure, torsion), vibrations, or shock pressures act on the fitting!

DRAWING



Type 622 with impact
protection cover made of
perforated sheet (VA)



Type 622 with impact
protection cover made of
plastic (PETg)



SPECIAL VERSIONS/OPTIONS

- a) Impact protection
- b) Special total length
- c) Additional options on request



Tubular sight glass type 622 PN 16 with internal thread / female thread according to DIN EN ISO 228-1

Type 622

G THREAD

NPS	3/8"	1/2"	3/4"	1"	1 1/2"	2"
D [mm]	95	95	105	115	150	175
Weight [kg]	2.3	2.3	2.9	3.5	6.2	8.2
PS [barg]	16	16	16	16	16	14
Other sizes, lengths and flange standards on request						



Observe the permissible operating pressure!



Tubular sight glass type 622 PN 16 with internal thread / female thread according to DIN EN ISO 228-1

Type 622

PRODUCT CODE

Example for Explaining the Code Composition

11 - 622 - 2 - 2 - 4 - 0 - 000

GROUP	TYPE	THREAD	FLANGE	GASKET	SHOCK PROTECTION COVER	TOTAL LENGTH
11	622	1) 3/8"	2) 1.4571	18) PTFE (novaflon® 500)	0) without impact protection	000) Standard (200 mm)
		2) 1/2"	3) Special	2) FKM	1) with impact protection made of PETg (Tmax. 80 °C)	
		3) 3/4"		3) NBR		
		5) 1"		4) C4400	2) with impact protection made of perforated sheet (Tmax. 300 °C)	
		6) 1 1/2"		5) Silicone		
		7) 2"		6) EPDM		
		8) Special		7) Graphite		
				8) Special		



Unless otherwise specified, the highlighted factory standard will be delivered.

EXAMPLE

The product code **11-622-2-2-4-1-000** corresponds to the standard version:

ACI type 622

BSP thread G 1/2"

PS max. 16 barg

Flanges made of 1.4571

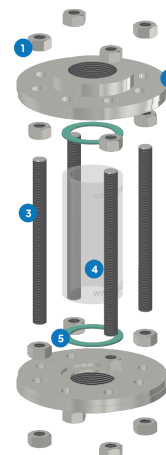
Gasket KlingerSil® C4400

without impact protection

Total length 200 mm

STRUCTURE

1. Nuts
2. Flange
3. Threaded rod
4. Borosilicate glass cylinder
5. Gasket





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Type 622

QUICK OVERVIEW



max. 16 barg



heat-resistant up to 300
°C



for liquid media



for gaseous media



Nominal sizes
3/8" - 2"



Custom designs possible



> 50 sealing materials



Accessories available

OPERATING CONDITIONS

Operating conditions depend on the choice of the glass and the seals:

		Sight glass		Gaskets					
		Borosilicate glass 3.3	PTFE max. 200 °C	FKM max. 200 °C	NBR max. 80 °C	C4400 max. 175 °C	Silicone max. 180 °C	EPDM max. 130 °C	Graphite > 300 °C
TEMPERATURE	up to 80 °C	✓	✓	✓	✓	✓	✓	✓	✓
	up to 130 °C	✓	✓	✓	✗	✓	✓	✓	✓
	up to 175 °C	✓	✓	✓	✗	✓	✓	✗	✓
	up to 200 °C	✓	✓	✓	✗	✗	✗	✗	✓
	up to 300 °C	✓	✗	✗	✗	✗	✗	✗	✓
	>300 °C	on request	on request						
PRESSURE	up to 16 barg	✓	✓	✓	✓	✓	✓	✓	✓

✓ suitable ✗ unsuitable

ACI Industriearmaturen GmbH

✉ info@aci24.com

🌐 www.aci24.com

📍 Königskamp 19 · 52428 Jülich · Germany

☎ +49 (0) 2461 91634 00

📞 +49 (0) 2461 91634 44

Continental Trade Sp. z o.o.

✉ biuro@continentaltrade.com.pl

🌐 www.continentaltrade.com.pl

📍 Stara 23 · 05-270 Nadma · Poland

☎ +48 22 670 11 81

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